DTG-104US

Appln. No.: 10/718,334

Amendment Dated July 5, 2006

Reply to Office Action of March 14, 2006

<u>Amendments to the Claims:</u> This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

- 1. (Canceled)
- 2. (Currently Amended) The composite paperboard structure of claim <u>43</u>, wherein said polymer film layer, said bonding polymer layer and said reinforcing scrim all have a chemical composition that permits recycling said backing structure without separating the layers thereof.
- 3. (Currently Amended) A composite paperboard structure comprising a backing structure adhered to a paperboard layer, said backing structure consisting of:
- a) an oriented polymer film layer;
- b) a thermal bonding polymer layer adjacent and substantially coextensive thereto, said thermal bonding polymer layer having a thickness between 10% and 40% of a combined thickness of the oriented polymer film layer and the thermal bonding polymer layer; and
- c) a reinforcing scrim polymer layer adjacent and substantially coextensive with the thermal bonding polymer layer;

The composite paperboard structure of claim 1, wherein the oriented polymer film layer, the thermal bonding polymer layer, and the reinforcing scrim polymer layer each individually comprise a synthetic condensation polymer,

the synthetic condensation polymers each comprising, in polymerized form:

- 1) a) a carboxylic acid or a mixture of carboxylic acids, and b) either i) a diamine or a mixture of diamines, or ii) a diol or a mixture of diols, or
- 2) an  $\omega$ -amino acid having more than 2 carbon atoms, or a mixture of such amino acids,

wherein, for the backing structure taken as a whole,

at least 90 mol% of a combined total amount of the carboxylic acid or the mixture of carboxylic acids in the synthetic condensation polymers is the same carboxylic acid,

at least 90 mol% of a combined total amount of the diamine or the mixture of diamines in the synthetic condensation polymers is the same diamine,

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at least 90 mol% of a combined total amount of the diols or the mixture of diols in the synthetic condensation polymers is the same diol, and

at least 90 mol% of a combined total amount of the amino acid or the mixture of amino acids in the synthetic condensation polymers is the same amino acid.

- 4. (Original) The composite paperboard structure of claim 3, wherein the oriented polymer film layer comprises biaxially oriented polyethylene terephthalate.
- 5. (Original) The composite paperboard structure of claim 4, further comprising a second backing structure as defined in claim 1 adhered to the paperboard layer.
- 6. (Original) The composite paperboard structure of claim 4, wherein the thermal bonding polymer layer comprises an amorphous copolyester of about 60 to about 90 mol% ethylene terephthalate and correspondingly about 40 to about 10 mol% ethylene isophthalate.
- 7. (Original) The composite paperboard structure of claim 4, wherein the backing structure is adhered to the paperboard layer via an adhesive layer.
- 8. (Original) The composite paperboard structure of claim 7, wherein the adhesive layer comprises an amorphous copolyester of about 60 to about 90 mol% ethylene terephthalate and correspondingly about 40 to about 10 mol% ethylene isophthalate.
- 9. (Original) The composite paperboard structure of claim 4, wherein the reinforcing scrim polymer layer comprises a woven or nonwoven material comprising polyester fibers.
- 10. (Original) The composite paperboard structure of claim 4, wherein the paperboard layer is adhered to the reinforcing scrim polymer layer.
- 11. (Original) The composite paperboard structure of claim 10, further comprising a metal layer adjacent and substantially coextensive with the oriented polymer film layer.
- 12. (Original) The composite paperboard structure of claim 4, wherein the paperboard layer is adhered to the oriented polymer film layer.
- 13. (Original) The composite paperboard structure of claim 12, further comprising a metal layer adjacent and substantially coextensive with the reinforcing scrim polymer layer.
- 14. (Original) The composite paperboard structure of claim 8, wherein the thermal bonding polymer layer comprises an amorphous copolyester of about 60 to about 90 mol% ethylene terephthalate and correspondingly about 40 to about 10 mol% ethylene isophthalate.

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15. (Original) The composite paperboard structure of claim 4, wherein paperboard layer is a corrugated paperboard layer.

- 16. (Original) The composite paperboard structure of claim 15, wherein the paperboard layer is adhered to the reinforcing scrim polymer layer.
- 17. (Original) A container comprising a plurality of walls defining a cavity for containing an article, wherein at least one of said plurality of walls comprises a composite paperboard structure comprising a backing structure adhered to a paperboard layer, said backing structure consisting of:
- a) an oriented polymer film layer;
- b) a thermal bonding polymer layer adjacent and substantially coextensive thereto, said thermal bonding polymer layer having a thickness between 10% and 40% of a combined thickness of the oriented polymer film layer and the thermal bonding polymer layer; and
- c) a reinforcing scrim polymer layer adjacent and substantially coextensive with the thermal bonding polymer layer;

wherein the oriented polymer film layer, the thermal bonding polymer layer, and the reinforcing scrim polymer layer each individually comprise a synthetic condensation polymer,

the synthetic condensation polymers each comprising, in polymerized form:

- 1) a) a carboxylic acid or a mixture of carboxylic acids, and b) either i) a diamine or a mixture of diamines, or ii) a diol or a mixture of diols, or
- 2) an  $\omega$ -amino acid having more than 2 carbon atoms, or a mixture of such amino acids,

wherein, for the backing structure taken as a whole,

at least 90 mol% of a combined total amount of the carboxylic acid or the mixture of carboxylic acids in the synthetic condensation polymers is the same carboxylic acid,

at least 90 mol% of a combined total amount of the diamine or the mixture of diamines in the synthetic condensation polymers is the same diamine,

at least 90 mol% of a combined total amount of the diols or the mixture of diols in the synthetic condensation polymers is the same diol, and

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at least 90 mol% of a combined total amount of the amino acid or the mixture of amino acids in the synthetic condensation polymers is the same amino acid.

- 18. (Original) The container of claim 17, wherein the oriented polymer film layer comprises biaxially oriented polyethylene terephthalate.
- 19. (Original) The container of claim 18, wherein the paperboard layer is adhered to the reinforcing scrim polymer layer.